



Product Specifications

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Digital Production Specifications

CATEGORY		SHERIDAN (POD)			
		Perfect Bound (Soft Cover)		Case Bound (Hard Cover)	
Order Range		1-500 copies per order		1-200 copies per order	
Schedule		3-5 business days		5-7 business days	
Min/Max Spine Bulk		3mm - 51mm (1/8" - 2") Page count min & max will vary based on paper selection.		5mm - 51mm (3/16" - 2") Page count min & max will vary based on paper selection.	
Trim size support	Inches	5"x8" up to 8.5"x11.25"		5.5"x8.5", 6"x9", 6.125"x9.25", 7.5"x9.25", 7"x10", 8.25"x11", 8.5"x11"	
	Millimeters	127x203 up to 216x286		140x216, 152x229, 156x235, 191x235, 178x254, 210x279, 216x279	
Cover Stocks		65# Gloss (C2S) 80# Matte (C2S) 10pt (C1S) 12pt (C1S)		Printed Case Stock	
Min/Max Page Counts		Min/Max		Min/Max	
Text Stocks	Offset	50# Offset (526 ppi)	52 / 972	50# Offset (526 ppi)	100 / 972
		60# Offset (435 ppi)	44 / 804	60# Offset (435 ppi)	84 / 804
	Matte	45# Matte (909 ppi)	88 / 1224	45# Matte (909 ppi)	172 / 1224
		50# Matte (770 ppi)	76 / 1036	50# Matte (770 ppi)	148 / 1036
	Gloss	60# Matte (591 ppi)	56 / 796	60# Matte (591 ppi)	112 / 796
		60# Gloss (645 ppi)	64 / 868	60# Gloss (645 ppi)	124 / 868
	Natural	50# Natural Antique (440 ppi)	44 / 812	50# Natural Antique (440 ppi)	84 / 812
		55# Natural Hi-Bulk (360 ppi)	36 / 664	55# Natural Hi-Bulk (360 ppi)	68 / 664
Cover Film Lamination (Matte or Gloss) *Excludes Nonstandard Cover		Yes		Yes	
2D Barcode (13mm x 13mm)	Journals	Placed on Cover 4, 15mm from foot and spine		Placed on Cover 4, 15mm from foot and spine	
	Books	4 blank text pages inserted at end of book, barcode placed on last page, 15mm from foot and face.		4 blank text pages inserted at end of book, barcode placed on last page, 15mm from foot and face.	
Remarks/Order Comments		N/A		N/A	
Mailing with Supplements		N/A		N/A	

(continued)

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CATEGORY	SHERIDAN (POD)		
	Perfect Bound (Soft Cover)	Case Bound (Hard Cover)	
Wrap & Label	Journals	Shrinkwrapped-labeled units (can be combined into large packages)	Shipped and labeled in individually boxed units or in bulk as appropriate.
	Books	Shipped and labeled in individually boxed units or in bulk as appropriate.	Shipped and labeled in individually boxed units or in bulk as appropriate.
Handwork (belly bands, inserts, cover tips)	N/A	N/A	
SFI Fiber Sourcing Certification logo support	Yes	Yes	
FSC paper/logo support	N/A	N/A	
Binding Style	Perfect Binding - EVA based Hot Melt	Perfect Binding - PUR adhesive	
Endsheets	N/A	80# Plain White & 80# Natural	
Boards	N/A	<7x10 - .088 Eska Board >=7x10 - .098 Eska Board	
Headbands	N/A	None	
Casing In	N/A	Flat back	